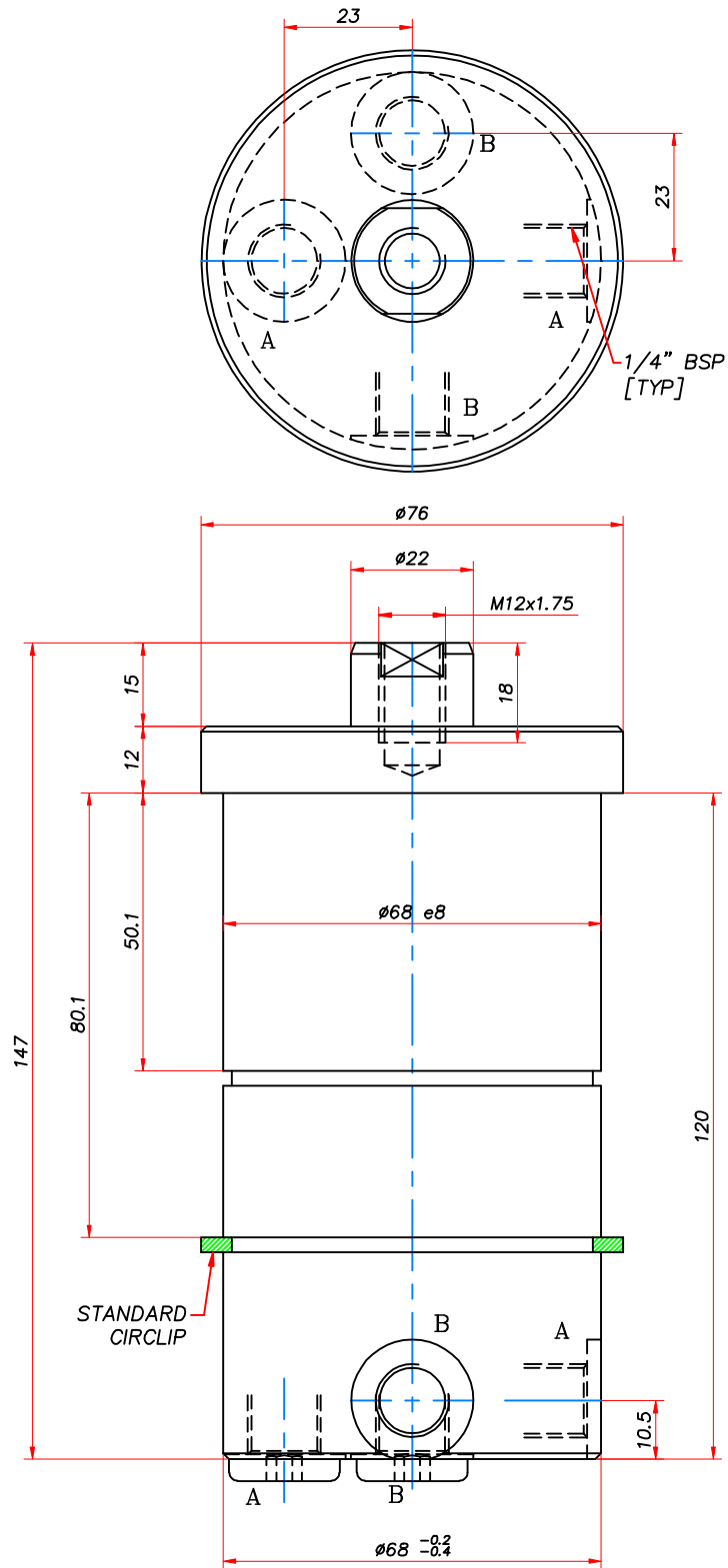


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra Value—μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

All dimensions are in mm unless specified				Unspecified m/c deviations (med to IS 2102)		
TITLE		UNIVERSAL CLAMPING CYLINDER DOUBLE ACTING		Linear—Length or Diameter		
MODEL		4710-421		Over	Upto & inc.	TOL
BORE SIZE		Ø40	PROJECTION	6	30	±0.1
P.R SIZE		Ø22	3rd ANGLE	30	120	±0.2
STROKE		50	MOUNTING	120	315	±0.3
SCALE		NTS	AS PER DRG.	315	1000	±0.5
DRN		RBP	MIN. WORKING PR.	1000	2000	±1.2
CHKD		RBP	MAX. WORKING PR.	Length of shorter side of angle		
APPD		RBP	5 kg/cm ²	Over	Upto & inc.	TOL
			210 kg/cm ²	6	30	±1°
				30	120	±20°
				120	315	±10°
PRECISION ENGINEERING ACCESSORIES						
PEENYA BANGALORE						